DynaGuard™ Hydrophobic Tape
Microporous Insulation

DynaGuard™ Hydrophobic Tape - Insulation Systems
DynaGuard™ Hydrophobic insulation systems represent one of Thermo Dyne's microporous products for primary use in industrial and commercial applications. The DynaGuard™ Tape system is a flexible, textile encased, comparatively dense material with high compression resistance and exceptional strength, and its superior thermal performance allows the maximum amount of thermal protection to be provided within minimum space and weight requirements.

DynaGuard™ Hydrophobic Tapes are also specially formulated to minimize heat transfer via conduction, convection and radiation through the material by use of the following:

Ceramic Powders with Intrinsically Low Thermal Conductivity
The microporous core materials used in the manufacture of DynaGuard™ Hydrophobic tape possess a thermal conductivity even lower than that of still air, and minimize the solid conduction of energy through the material.

Microporous Structure
The microporous structure of the DynaGuard™ Tape system inherently minimizes the possibility for air current convection through the material as void spaces too small for air currents to exist form between the core material components.

Special Opacifiers
The introduction of special opacifiers into the DynaGuard™ Tape formulation ensures that the transmission of infrared radiation through the material is kept to the lowest possible levels.

DynaGuard™ Hydrophobic Tape - Materials of Construction
The DynaGuard™ Hydro Tape microporous core material is an 1,800°F continuous use formulation, and is compressed into a uniform thickness and density to ensure the proper distribution of the core material. After compression, the material is wrapped with high temperature fiberglass fabric in order to provide both flexibility and greater vibration resistance for the material.

Unlike other DynaGuard™ products, DynaGuard™ Hydro Tape also possesses a hydrophobic component in its core formulation. This material makes the microporous structure highly resistant to the presence of moisture during use and installation, and is capable of performing at temperatures as high as 900°F before burning out of the microporous formulation.

DynaGuard™ Tape systems are supplied standard at 14 lbs/ft³ density, 2", 3", 6", and special widths. Thickness 1/8" to 1/4", and with a fiberglass textile shell (1,000°F use limit). Other densities, sizes, thicknesses and cloth facings are available on request.

DynaGuard™ Hydrophobic Tape - Insulation Systems Advantages

Lowest Thermal Conductivity
Because DynaGuard™ Hydro Tape systems inherently possess a thermal conductivity lower than that of still air, even at elevated temperatures, they are ideal in environments where materials with low thermal conductivity, thermal diffusivity and heat storage are necessary.

Space and Weight Savings
Because smaller amounts of DynaGuard™ Hydro Tape are needed for thermal management, it is an ideal material for industrial and commercial applications where considerable space and/or weight savings are valuable in increasing capacity or efficiency without sacrificing the thermal performance of the system.

High Temperature Capability
DynaGuard™ Hydro Tape systems can be manufactured to meet continuous high temperature environments up to 1,800°F, but are also capable of performing in intermittent exposure to 2,000°F temperatures.

Easy Fabrication
Shapes can be covered in the field by various wrapping methods, but Thermo Dyne also provides a virtually limitless range of custom pre-fabricated and intricate shapes upon request.
Typical Characteristics
Core Density 14 lbs/ft ³ (225kg/m³) Standard

Widths 2", 3", 6" or special
Thickness 1/8", 3/16", 1/4"

NOTE: Other non-standard sizes are available in many thicknesses and densities.

Thermal Conductivity Data (Btu - in/hr - ft² - °F)*
DynaGuard ™ Hydrophobic Tape 14 lbs/ft³

<table>
<thead>
<tr>
<th>Mean Temp. °F (°C)</th>
<th>Thermal Conductivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>0°F (-17°C)</td>
<td>0.097 (.014 W(m·K))</td>
</tr>
<tr>
<td>500°F (260°C)</td>
<td>0.154 (.025 W(m·K))</td>
</tr>
<tr>
<td>1,000°F (538°C)</td>
<td>0.118 (.017 W(m·K))</td>
</tr>
<tr>
<td>1,500°F (816°C)</td>
<td>0.201 (.029 W(m·K))</td>
</tr>
</tbody>
</table>

*NOTE: All thermal conductivity values have been measured in accordance with ASTM Test Procedure C-177. When comparing similar data, it is advisable to check the validity of all thermal conductivity values and ensure the resulting heat flow calculations are based on the same condition factors. Variations in any of these factors will result in significant differences in the calculated data.

Thermal Conductivity Data (Btu - in/hr - ft² - °F)*
DynaGuard ™ Hydrophobic Tape 14 lbs/ft³

<table>
<thead>
<tr>
<th>Mean Temp. °F (°C)</th>
<th>Thermal Conductivity</th>
</tr>
</thead>
<tbody>
<tr>
<td>0°F (-17°C)</td>
<td>0.097 (.014 W(m·K))</td>
</tr>
<tr>
<td>500°F (260°C)</td>
<td>0.154 (.025 W(m·K))</td>
</tr>
<tr>
<td>1,000°F (538°C)</td>
<td>0.118 (.017 W(m·K))</td>
</tr>
<tr>
<td>1,500°F (816°C)</td>
<td>0.201 (.029 W(m·K))</td>
</tr>
</tbody>
</table>

*NOTE: All thermal conductivity values have been measured in accordance with ASTM Test Procedure C-177. When comparing similar data, it is advisable to check the validity of all thermal conductivity values and ensure the resulting heat flow calculations are based on the same condition factors. Variations in any of these factors will result in significant differences in the calculated data.

DynaGuard ™ Compression Data For 14 lbs/ft³

Approximate Energy Savings Comparison
The two materials used in the above example have the following differences in temperature and heat flux:
Difference in Cold Face Temperature = 189°F (87°C)
Difference in Heat Flux = 851 Btu/hr/ft²/°F
Result = DynaGuard ™ Ladle Liner saves approximately $.016/kilowatt hr/ft² over Ceramic Fiber Blanket of equal thickness.

NOTE: Assumes 1kWh = 3,413 Btu, $.065/kWh estimated energy cost.

DynaGuard ™ Space Savings
A 3" layered thickness (66% more material) of 8 lbs/ft³ Ceramic Fiber Blanket is necessary to achieve equal thermal performance of 1" DynaGuard ™ Ladle Liner 16 lbs/ft³.

DynaGuard ™ Weight Savings
Amount of weight saved by using 1" of DynaGuard ™ Ladle Liner 16 lbs/ft³ as opposed to 3" of 8 lbs/ft³ Ceramic Fiber Blanket = .7 lbs/ft².

DynaGuard ™ products offer a variety of solutions.

Industrial
Power plant pipes, ducts
Under ground pipes
Molten metal ladle backup
Glass tank forehearth
Fuel cells

Commercial
Lab furnaces
Gas boilers
Appliances
Night storage heaters
Vending machines
Exhaust systems

Thermo Dyne
822 Middlebury St., Elkhart, IN 46516
Toll Free: 866.741.5458, 574.522.3606, Fax: 574.293.0047
www.ThermoDyne1.com

The information, recommendations, and opinions set forth herein are offered solely for your consideration, inquiry and verification and are not, in part or total, to be construed as constituting a warranty or representation for which we assume legal responsibility.

Nothing contained herein is to be interpreted as authorization to practice a patented invention without a license. The following is a registered trademark of Thermo Dyne Corporation: DynaGuard.